



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3281-4L08
Job Sheet 171640



Part No: D3281-4L08

Job Qty: 4 ea

Part Name: Floor Protector, Aft RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL Ipp Rev. B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		2/16/18	0.00	0.00	Purchasing		At 18/03/18
140	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging2		At 18/03/18
150	QC	4 pcs		2/16/18	0.00	0.00	QC6		PD 18.3.28
170	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-1	5425	MAR 28 2018
180	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		MAR 29 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

PO 03803

FEB 06 2018

DOB

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-4L08P	Floor Protector, Aft RH	4 pcs (1 ea)	110-Purchasing	505582
MLEXS.118-90318-08	Lexan Sheet (Clear)	21.3200 sf (5.33 ea)	110-Purchasing	5055809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-4L08P	4	0	0
	MLEXS.118-90318-08	21	606	0

Part Specifications

Specifications could not be found.

Plex 2/6/18 12:30 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

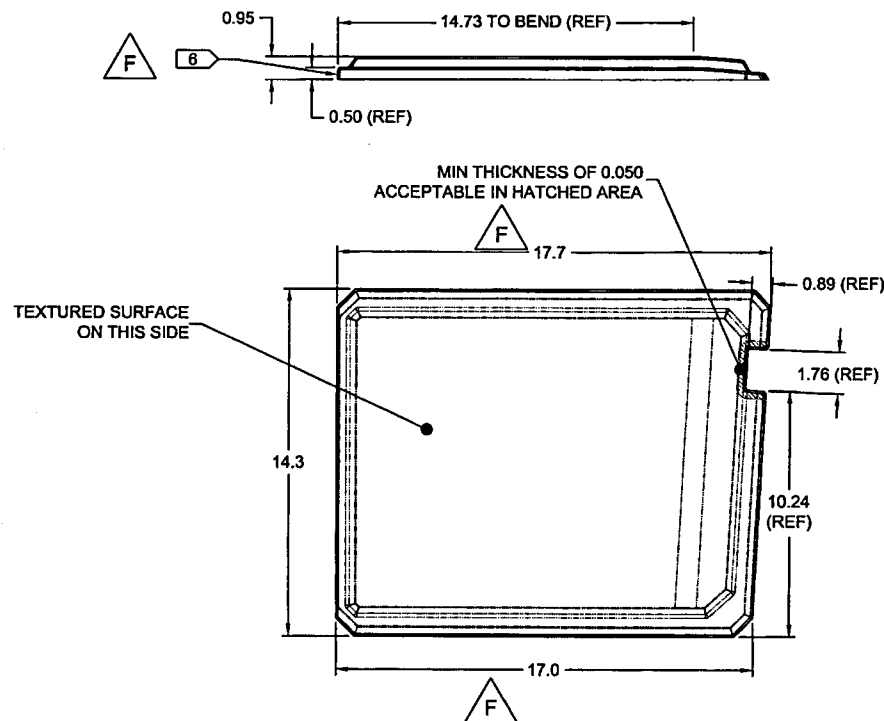


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

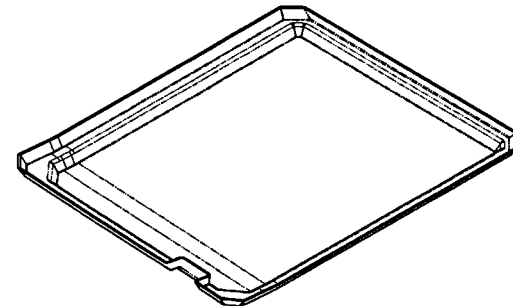
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																		
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																		
Description Work Order Deviation		Completed By																																				
Job No: 171640 Mfg Date: 03/28/18 Packaging Change No: _____ Operation: _____ Revision: _____ Serial No/Batch: S055814 PART NO: D3281-4L08 Floor Protector, Alt RH		Lead hand / Supervisor Approval Verification																																				
		QC / QA Coordinator Approval																																				
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OTHER : _____																																						



D3281-4 FLOOR PROTECTOR

D3281-4 NOTES:

- 1) MATERIAL: -4L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-4L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENTIFICATION: IDENT WITH DART P/N "D3281-4Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-4L02 = 0.87 lb D3281-4L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-4T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 171640 MWS
18-02-06

RELEASE
2010-11-25

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3281	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038963

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO038963

PO Date: 2/6/18

Due Date: 3/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3281-4L08P			Floor Protector, Aft RH As Per Dwg D3281 Rev. F	Firmed	3/30/18	4 pcs	0 pcs	4 pcs	\$80.00/pcs	\$320.00
Line Item Note job # 171640											
2	D3281-3L08P			Floor Protector, Aft LH As per Dwg D3281 Rev. F	Firmed	3/30/18	4 pcs	0 pcs	4 pcs	\$80.00/pcs	\$320.00
Line Item Note job# 171639											
3	D3281-2L08P			Floor Protector, Fwd RH As Per Dwg D3281 Rev. F	Firmed	3/30/18	4 pcs	0 pcs	4 pcs	\$80.00/pcs	\$320.00
Line Item Note job# 171638											
4	D3281-1L08P			Floor Protector, Fwd LH As per Dwg D3281 Rev. F 171637	Firmed	3/30/18	2 pcs	0 pcs	2 pcs	\$80.00/pcs	\$160.00
				175155	Firmed	4/16/18	2 pcs	0 pcs	2 pcs	\$80.00/pcs	\$160.00
Sub Total:							4	0	4		\$320.00

Grand Total: \$1,280.00

Order Notes

CL

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38963 SO # 022158

Part #	D3281-4L08P	Qty.	4	Batch #	-001
Description	FLOOR PROTECTOR, AFT RH	Material usage	1 SHEET	Lot#	M138294
Part #	D3281-3L08P	Qty.	4	Batch #	-002
Description	FLOOR PROTECTOR, AFT LH	Material usage	OFF CUT	Lot#	M138294
Part #	D3281-2L08P	Qty.	4	Batch #	-003
Description	FLOOR PROTECTOR, FWD RH	Material usage	OFF CUT	Lot#	M138294
Part #	D3281-1L08P	Qty.	2	Batch #	-004
Description	FLOOR PROTECTOR, FWD LH	Material usage	OFF CUT	Lot#	M138294
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: MARCH 23, 2018 C OF C # 052

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com